

USE UNI-BIT TO
DRILL $7/8"$ HOLES
TOP-BOTTOM FOR
TUBES

0.75" TUBING $1/8"$ WALL

$1/2"$ WELDS: 180°



DRILL HOLES
FOR WHEELS
SIZE TO FIT

4.0"



TOP + BOTTOM WELDS
ONLY NEEDED.

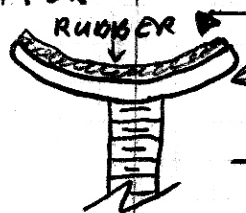
2.0"
5.0"
14 GA

THESE TUBES ARE USED WITH
WHEELS TALL (SWIVEL ALL

NON-CLAMP - SUPPORT PAD

1.0" X 2.0" ARCHED FLAT

FOR UNDER SIDE CAR TUBE W/DRIVE

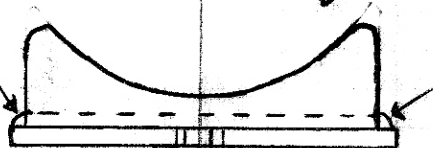


MUFFLER CLAMPS

(2.25" X 2 ea.)

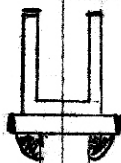
(2.75" X 1 ea.)

WELD



$1/2"$ -13
ALL THREAD

NUT + WASHER



4.0" + LONG

$1/2"$ -13 NUT

ALWAYS USE LARGE WASHER

SIZE TO FIT YOUR
FRAME TUBES
WITH THIN WRAP
OF ALUMINUM
TO PROTECT PAINT
FINISH FROM CLAMP
SAND - OFF SHARP
EDGES OF CLAMPS